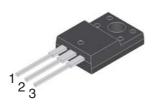
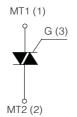


### TO-220F

(FULLY ISOLATED CASE)





#### **On-State Current**

**Gate Trigger Current** 

12 Amp

 $\leq$  10 mA

#### **Off-State Voltage**

400 V ÷ 800 V

#### **FEATURES**

- Glass/passivated die junctions
- Medium current Triac
- Ideal for automated placement
- Low thermal resistance
- High surge current capability
- Low forward voltage drop
- Solder dip 260°C, 10s
- Component in accordance to RoHS 2011/65/EU and WEEE 2002/96/EC
- Meets MSL level 3, per J-STD-020, LF maximum peak of 260° C

#### **MECHANICAL DATA**

- Case: TO-220F. Epoxy meets UL 94V-0 flammability rating.
- **Polarity:** As marked on the body.
- **Terminals:** Matte tin plated leads, solderable per MIL-STD-750 Method 2026, J-STD-002 and JESD22-B102. Consumer grade, meets JESD 201 class 1A whisker test.

#### **TYPICAL APPLICATIONS**

Logic level versions are designed to interface directly with low power drivers such as microcontrollers.

## Maximun Ratings and Electrical Characteristics at 25°C

SYMBOL	PARAMETER	CONDITIONS	Value	Unit
I <sub>T(RMS)</sub>	RMS On-state Current (full sine wave)	All Conduction Angle, T <sub>c</sub> = 56 °C	12	А
I <sub>TSM</sub>	Non-repetitive On-State Current	Full Cycle, 60 Hz (t = 16.7 ms)	110	А
I <sub>TSM</sub>	Non-repetitive On-State Current	Full Cycle, 50 Hz (t = 20 ms)	100	А
I <sup>2</sup> t	Fusing Current	tp = 10 ms, Half Cycle	50	A <sup>2</sup> s
I <sub>GM</sub>	Peak Gate Current	20 μs max. Tj = 125 °C	4	А
P <sub>G(AV)</sub>	Average Gate Power Dissipation	Tj = 125 °C	1	W
dl/dt	Critical rate of rise of on-state current	$I_G = 2x I_{GT}, t_r \le 100 \text{ns}$	50	A/µs
		f = 120 Hz, Tj = 125 °C		
Tj	Operating Temperature		(-40 +125)	°C
T <sub>stg</sub>	Storage Temperature		(-40 +150)	°C
T <sub>sld</sub>	Soldering Temperature	10s max	260	°C
V <sub>iso</sub>	R.M.S. isolation voltage 50/60 Hz sinusoidal waveform		2.500	Vac

Revision: 1

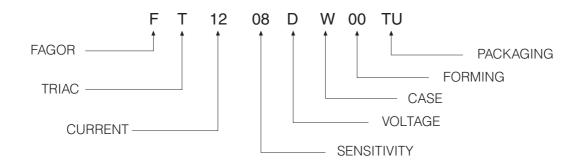


## Electrical Characteristics at Tamb = 25 °C

SYMBOL	PARAMETER	CONDITIONS	Quadrant		SENSITIVITY		Unit	
STWIDOL	IAIIAIVILILII	CONDITIONS	Quadiant		04	08	09	Offic
I <sub>GT</sub> <sup>(1)</sup>	Gate Trigger Current	$V_D=12V_{DC},R_L=33\Omega,\;\;T_j=25\;{}^{\circ}C$	Q1÷Q3	MAX	5	10	10	mA
			Q4	MAX			10	mA
V <sub>GT</sub>	Gate Trigger Voltage	$V_D = 12 V_{DC}, R_L = 33\Omega, T_j = 25 \text{ °C}$	Q1÷Q3	MAX	1.	.3		V
			Q1÷Q4	MAX			1.3	V
$V_{GD}$	Gate Non Trigger Voltage	$V_D = V_{DRM},  R_L = 3.3 \; K\Omega,  T_j = 125 \; ^{\circ}C$	Q1÷Q3	MIN	0.2			V
			Q1÷Q4	MIN			0.2	V
I <sub>H</sub> <sup>(2)</sup>	Holding Current	$I_T$ =100 mA, Gate open, $T_j$ = 25 °C		MAX	15	15	20	mA
IL	Latching Current	$I_{G} = 1.2 I_{GT}, T_{j} = 25  ^{\circ}\text{C}$	Q1,Q3	MAX	25	25		mA
			Q1,Q3,Q4	MAX			20	mA
			Q2	MAX	30	30	25	mA
dV/dt <sup>(2)</sup>	Critical Rate of Voltage Rise	$V_D = 0.67 \times V_{DRM}$ , Gate open		MIN	40	40	50	V/µs
		T <sub>j</sub> = 125 °C						
(dl/dt)c (2)	Critical Rate of Current Rise	$(dv/dt)c = 0.1 V/\mu s$ $T_j = 125 °C$		MIN	6.5	6.5	2.5	A/ms
		$(dv/dt)c = 10 V/\mu s$ $T_j = 125 °C$		MIN	2.9	2.9	1.5	A/ms
		without snubber $T_j = 125  ^{\circ}\text{C}$		MIN				
V <sub>TM</sub> <sup>(2)</sup>	On-state Voltage	$I_T = 17 \text{ Amp, tp} = 380 \text{ µs,}  T_j = 25 \text{ °C}$		MAX		1.55		V
V <sub>t (0)</sub> (2)	Threshold Voltage	T <sub>j</sub> = 125 °C		MAX		0.85		V
r <sub>d</sub> <sup>(2)</sup>	Dynamic resistance	T <sub>j</sub> = 125 °C		MAX		35		mΩ
I <sub>DRM</sub> /I <sub>RRM</sub>	Off-State Leakage Current	$V_D = V_{DRM},$ $T_j = 125  ^{\circ}C$		MAX		1		mA
		$V_R = V_{RRM},$ $T_j = 25  ^{\circ}C$		MAX		5		μΑ
R <sub>th(j-c)</sub>	Thermal Resistance Junction-Case	for AC 360° conduction angle				4		°C/W
R <sub>th(j-a)</sub>	Thermal Resistance Junction-Ambient					55		°C/W

<sup>(1)</sup> Minimum  $I_{\text{GT}}$  is guaranted at 5% of  $I_{\text{GT}}$  max.

### **Part Number Information**



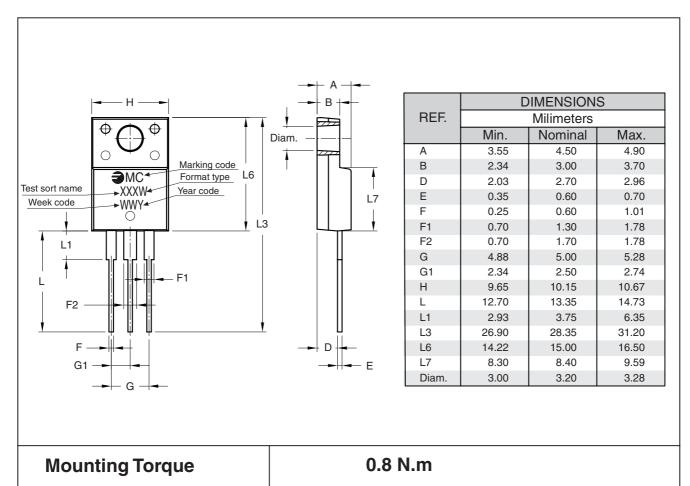
<sup>(2)</sup> For either polarity of electrode MT2 voltage with reference to electrode MT1.



## **Ordering information**

PREFERRED P/N	PACKAGE CODE	DELIVERY MODE	BASE QUANTITY	UNIT WEIGHT (g)
FT1208MW 00TU	TU	TUBE	1,000	2.00

# Package Outline Dimensions: (mm) TO-220F





# Ratings and Characteristics (Ta 25 °C unless otherwise noted)

Fig. 1: Maximum power dissipation versus RMS on-state current (full cycle).

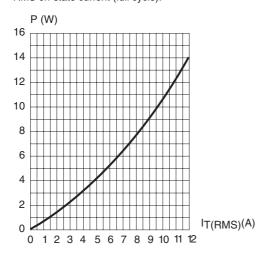


Fig. 3: Relative variation of thermal impedance versus pulse duration.

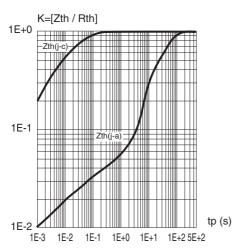


Fig. 5: Surge peak on-state current versus number of cycles

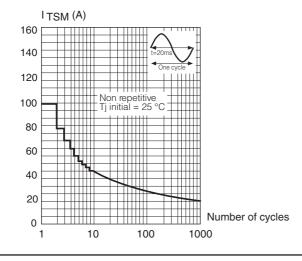


Fig. 2: RMS on-state current versus case temperature (full cycle).

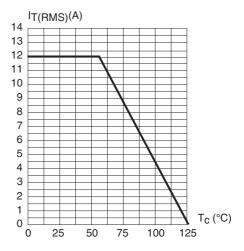


Fig. 4: On-state characteristics (maximum values)

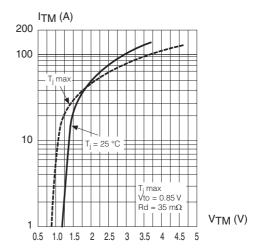
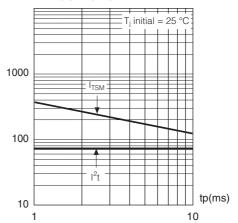


Fig. 6: Non repetitive surge peak on-state current for a sinusoidal pulse with width: tp < 10 ms, and corresponding value of  $l^2t$ .







# Ratings and Characteristics (Ta 25 °C unless otherwise noted)

Fig. 7: Relative variation of gate trigger current, holding current and latching versus junction temperature (typical values)

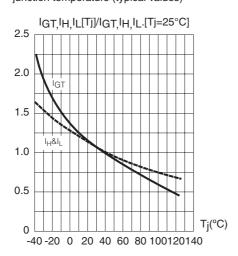


Fig. 9: Relative variation of critical rate of decrease of main current versus

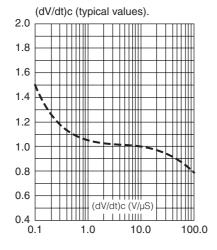
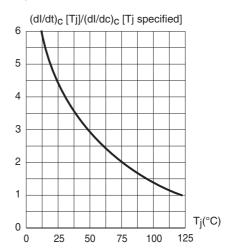


Fig. 8: Relative variation of critical rate of decrease of main current versus junction temperature





### **Revision History**

Date	Revision	Description of Changes
14-May-2006	0	Original Data Sheet
7-Jun-2013	1	Change values of: $I_{T(RMS)}$ / $I_{TSM}$ / $I^2t$ / $V_{t (o)}$ / $r_d$ / $R_{th(j-c)}$ / $R_{th(j-a)}$

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